

ORD10647



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D350-636-014
Job Sheet 185414



Part No: D350-636-014

Job Qty: 1 ea

Part Name: Skidtube RH, Std Wearplates, DART (Apical) Tri-Bag/Air Cruisers Float Comp.



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/25/18

Job Tracking No:

Due Date: 11/9/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV G SHEETS 1,3,7,11 IPP Rev:I 02.09.25 IPP Rev:J 06-03-23 As per Rev D IPP Rev:K 06-07.13 As per dsi9343 IPP Rev:L 07-07-28 Added SS Wearplates(Rev E) JLM Verf:EC IPP Rev:M 08-04-22 DD verified:EC IPP Rev:N 08-09-23 revF DD verified:ec IPP Rev:O 09-02-06 per PAR09-010 DD verf:EC IPP Rev:P 10.06.22 revise seq110 DD verf:EC IPP Rev:Q 10.10.01 as per IIN revH DDverf:EC IPP REV:R 13.08.27 PER ECN13-594 DD VERF:JLM

Ship Via:

Bill of Materials



Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S122186



Part: D350-636-014

Job No: 185414

Serial No/Batch: S122186

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH99-7 Issue 2, FAA STC SR00646SE 15/10/28, EASA STC

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Skidtubes-1		
110	Skidtubes	1 pcs	11/9/18	11/9/18	0.00	4.73	Skidtubes-1		
120	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC10		
130	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC5		
140	HandFinish	1 pcs	11/9/18	11/9/18	0.00	1.00	HandFinish1		
150	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC7-2		
160	Skidtubes	1 pcs	11/9/18	11/9/18	0.00	4.73	Skidtubes-1		
170	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC10		
180	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC5		
190	HandFinish	1 pcs	11/9/18	11/9/18	0.00	1.00	HandFinish2		
200	SprayPaint	1 pcs	11/9/18	11/9/18	0.00	1.22	Spray Paint		
210	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC14		
230	HandFinish	1 pcs	11/9/18	11/9/18	0.00	1.00	HandFinish4		
240	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC5		
250	Packaging	1 pcs	11/9/18	11/9/18	0.00	0.00	Packaging1-3		
260	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC4		
270	Packaging	1 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-1		
275	DC	1 pcs	11/9/18	11/9/18	0.00	0.00	DC		
280	QC21-FG	1 Ea	11/9/18	11/9/18	0.00	0.00	QC21		

Part Op 110 - 1- Pick D2600-3 Bent Drill pilot holes as per Dwg D2750 sheet 4 (D2750-4 details). Drill using drill Jig DT8150 & Descriptions: DT8864A for second side only DT8864B for first side (detail B) 4- Locate DT8329 off of blade fitting bolt holes and drill pilot holes for blade fitting. Open to 0.500" using hole saw. VERIFY AND RECORD FWD BEND ANGLE. 7- Open up holes of Detail A-A to 0.297" (total of 2 holes per side)

160 - 1-Open up holes using hole saw on section BE-BE 0.500" (4 per side) as per dwg D2750 3-Open up holes using uni-bit of Detail AB and ground handling to 0.625" (total of 8 holes per side) as per dwg D2750. 4-Chamfer holes of section BE-BE, BC-BC, AB and ground handling (welding instructions on sheet 11) (welding instructions on sheet 11) 9-Spot face ground handling holes (total of 4 places per side) as per dwg D2750

180 - ***VERIFY C'BOARD IS GOOD***

190 - Re-alodine tube as per QSI 005 section 4.1.2.1 do not acid etch.

200 - 1- PRIME AS PER DWG AND QSI 005 4.2

210 - Inspect for foreign object per QSI 024

230 - 1-Install inserts as per dwg D2750 2-assemble o'ring as per dwg D3492 and apply o'ring lube 3-Assemble tube hardware as per dwg D2750 sikaflex batch: 1138949 4-Inspect For Foreign Objects 5-Install blade fitting D3488-041, wearshoe 6-Assemble o'ring to plug as per dwg D3492 and apply o'ring tube 7-Coat all exposed fasteners with "LPS Procyon" batch: 1133690

270 - Package as per PPP D350-636-014 LOCATION: FG072

275 - Photocopy blue file and type labels per PPP D350-636-014 CHG 007

220 - Outsource - Atelier Debrosseage: P0041604 C2-18-11-6

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2600-3-BENT-RH	Extrusion Bent RH	1 Ea (1 ea)	90-Start up Operation	869438
D2739	350 I-Beam	1 Ea (1 ea)	160-Skidtubes	5120672
D2743	Crossbolt Spacer	8 Ea (8 ea)	160-Skidtubes	5122933
D2744	Cap	1 Ea (1 ea)	160-Skidtubes	5060409
D3490-1	Cross Bolt Spacer	4 Ea (4 ea)	160-Skidtubes	5082748
D3490-5	Cross Bolt Spacer	4 Ea (4 ea)	160-Skidtubes	F158391
ALS4-1032-225	Rivnut	38 Ea (38 ea)	230-HandFinish	5058138
AN3C5A	Bolt	34 Ea (34 ea)	230-HandFinish	5095214
AN3C6A	Bolt	4 Ea (4 ea)	230-HandFinish	5049457
AN6C44A	Bolt	4 Ea (4 ea)	230-HandFinish	5006333
AN8C35A	Bolt	1 Ea (1 ea)	230-HandFinish	5103997
D2745	Bushing	8 Ea (8 ea)	230-HandFinish	5091818
D3488-042	Blade Fitting RH	1 Ea (1 ea)	230-HandFinish	5093460
D3492-1	Plug	8 Ea (8 ea)	230-HandFinish	5107238
D3492-5	Plug	8 Ea (8 ea)	230-HandFinish	5102651
D3535-25	Wearplate Center	1 Ea (1 ea)	230-HandFinish	5097987
D3536-25	Gasket Center	1 Ea (1 ea)	230-HandFinish	5115017
D3537-1	Wearpad	3 Ea (3 ea)	230-HandFinish	5081682
D3631-1	Washer	8 Ea (8 ea)	230-HandFinish	5058407
D3791-1	Wearpad	1 Ea (1 ea)	230-HandFinish	5088605
D3793-1	Wearplate Fwd	1 Ea (1 ea)	230-HandFinish	5089345
D3793-3	Wearplate Aft	1 Ea (1 ea)	230-HandFinish	5089448
D3794-1	Gasket Fwd	1 Ea (1 ea)	230-HandFinish	5108630
D3794-3	Gasket Aft	1 Ea (1 ea)	230-HandFinish	5099637
MS21043-6	Nut	4 Ea (4 ea)	230-HandFinish	5058146
MS21083C8	Nut	1 Ea (1 ea)	230-HandFinish	5090633
NAS1149C0332R	Washer	38 Ea (38 ea)	230-HandFinish	5089465
NAS1149C0832R	Washer	1 Ea (1 ea)	230-HandFinish	5076017-2
NAS1515H3L	Washer	4 Ea (4 ea)	230-HandFinish	5083559
NAS1611-005	O-Ring	8 Ea (8 ea)	230-HandFinish	5057657
NAS1611-010	O-Ring	8 Ea (8 ea)	230-HandFinish	5106792
AN8C21A	Bolt	2 Ea (2 ea)	250-Packaging	5099814
D2741	Replacement Blade	1 Ea (1 ea)	250-Packaging	5068565
D3493-1	Washer	2 Ea (2 ea)	250-Packaging	5125813
MS21083C8	Nut	2 Ea (2 ea)	250-Packaging	5083551
NAS1149D0863J	Washer	2 Ea (2 ea)	250-Packaging	5089248

6350

M.U. 006333

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation 160-Skidtubes	D2600-3-BENT-RH	1	1	0
	D2739	1	2	0
	D2743	8	7	0
	D2744	1	32	0
	D3490-1	4	67	0
230-HandFinish	D3490-5	4	24	0
	ALS4-1032-225	38	1,744	0
	AN3C5A	34	1,596	0
	AN3C6A	4	221	0
	AN6C44A	4	136	0
	AN8C35A	1	45	0
	D2745	8	91	0
	D3488-042	1	5	0
	D3492-1	8	90	0
	D3492-5	8	115	0
	D3535-25	1	16	0
	D3536-25	1	28	0
	D3537-1	3	234	0
	D3631-1	8	515	0
	D3791-1	1	24	0
	D3793-1	1	19	0
	D3793-3	1	11	0
	D3794-1	1	18	0
	D3794-3	1	29	0
	MS21043-6	4	159	0
	MS21083C8	1	174	0
	NAS1149C0332R	38	3,061	0
	NAS1149C0832R	1	385	0
	NAS1515H3L	4	449	0
	NAS1611-005	8	219	0
	NAS1611-010	8	695	0
250-Packaging	AN8C21A	2	99	0
	D2741	1	58	0
	D3493-1	2	11	0
	MS21083C8	2	174	0
	NAS1149D0863J	2	94	0

Part Specifications

Specifications could not be found.

Plex 10/25/18 4:16 PM dart.white.jesse

QTY -041	QTY -042	QTY -043	QTY -044	QTY -051	QTY -052	P/N	DESCRIPTION
X						D2750-041	350 SKIDTUBE ASSEMBLY, LH
	X					D2750-042	350 SKIDTUBE ASSEMBLY, RH
		X				D2750-043	350 SKIDTUBE ASSEMBLY, LH
			X			D2750-044	350 SKIDTUBE ASSEMBLY, RH
				X		D2750-051	350 SKIDTUBE ASSEMBLY, LH
					X	D2750-052	350 SKIDTUBE ASSEMBLY, RH
1	1	1	1	1	1	D2739	WEB
8	8	8	8	8	8	D2743	CROSS BOLT SPACER
1	1	1	1	1	1	D2744	CAP
8	8	8	8	8	8	D2745	BUSHING
1						D2750-1	350 SKIDTUBE ASSEMBLY
	1					D2750-2	350 SKIDTUBE ASSEMBLY
		1				D2750-3	350 SKIDTUBE ASSEMBLY
			1			D2750-4	350 SKIDTUBE ASSEMBLY
				1		D2750-5	350 SKIDTUBE ASSEMBLY
					1	D2750-6	350 SKIDTUBE ASSEMBLY
1		1		1		D3488-3	BLADE FITTING, LH
	1		1		1	D3488-4	BLADE FITTING, RH
4	4	4	4			D3490-1	CROSS BOLT SPACER
4	4					D3490-3	CROSS BOLT SPACER
		4	4			D3490-5	CROSS BOLT SPACER
8	8	8	8			D3492-041	PLUG
8	8					D3492-043	PLUG
		8	8			D3492-045	PLUG
3	3	3	3	3	3	D3537-1	WEARPAD
8	8	8	8	8	8	D3631-1	WASHER
1	1	1	1	1	1	D3791-1	WEARPLATE
1	1	1	1	1	1	D3793-1	WEARSHOE
1	1	1	1	1	1	D3793-3	WEARSHOE
1	1	1	1	1	1	D3793-5	WEARSHOE
38	38	38	38	38	38	ALS4-1032-225	INSERT
				1	1	AN3C34A	BOLT
34	34	34	34	34	34	AN3C5A	BOLT
4	4	4	4	4	4	AN3C6A	BOLT
4	4	4	4	4	4	AN6C44A	BOLT
1	1	1	1	1	1	AN8C35A	BOLT
				1	1	MS21043-3	NUT
4	4	4	4	4	4	MS21043-6	NUT
1	1	1	1	1	1	MS21083C8	NUT
38	38	38	38	38	38	NAS1149C0332R	WASHER
				2	2	NAS1149C0363R	WASHER
1	1	1	1	1	1	NAS1149C0832R	WASHER
4	4	4	4	4	4	NAS1515H3L	WASHER

NOTES:

- 1) MATERIAL: MAKE D2750-1/-2/-3/-4/-5/-6 FROM D2600-3 EXTRUSION (INITIAL LENGTH = 120.0).
- 2) FINISH: ACID ETCH, ALODINE ASSEMBLY PER DART QSI 005 4.1 PRIOR TO INSTALLING D2739 WEB. STANDARD: PRIME (REF. 4.2.1.3.3) AND PAINT WHITE PER DART QSI 005 4.2 OPTIONAL: POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3 BLACK ANTI-SKID PAINT AS INDICATED TO 1.0 ABOVE SKIDTUBE CENTER-LINE PER DART 005 4.4 (OPTIONAL).
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D2750-041/-042/-043/-044 = 26.1 lbs
D2750-051/-052 = 25.7 lbs
- 8) WELD PER DART QSI 004
- 9) INSTALL ALS4-1032-225 INSERTS AFTER FINISH AS INDICATED. DRILL 19/64" SIZE HOLES ($\phi 0.297$) FOR WEARSHOE INSERTS
- 10) FINAL CONFIGURATION SHOULD HAVE THE FOLLOWING MINIMUM MECHANICAL PROPERTIES:
MINIMUM YIELD TENSILE STRENGTH = 35 KSI
MINIMUM ULTIMATE TENSILE STRENGTH = 38 KSI
- 11) COAT ALL EXPOSED FASTENERS WITH LPS LABORATORIES "LPS PROCYON" AFTER FINAL ASSEMBLY. CLEAN EXCESS OFF FINISH WITH MEK DEGREASER.
- 12) SPACER AND PLUG INSTALLED SAME AS SECTION AJ-AJ EXCEPT HORIZONTAL
- 13) SPACER AND PLUG INSTALLED SAME AS SECTION AP-AP EXCEPT HORIZONTAL

H	ADDED -051/-052 (ZN D5-1 SHEETS 4, 15-16); ADDED D2750-5/-6 (ZN C5-1 SHEETS 9, 10); D3488-3/-4 REPLACES D3488-041/-042 (ZN C5-1, D2-11/-12/-13/-14); D3793-5 REPLACES D3535-25 (ZN B6-1, C4-11/-12/-13/-14); NAS1149C0332R REPLACES AN960C10L (ZN A5-1, B1-11/-12/-13/-14, C7-11/-12/-13/-14); NAS1149C0832R REPLACES AN960C816L (ZN A5-1, C1-11/-12/-13/-14); REMOVED D3794-1/-3, AND D3536-25 GASKETS	ZF	18.03.05
G	CORRECTED TOLERANCE ON $\phi 0.500$ THRU HOLE: IS $+0.01/-0.000$, WAS $+0.100/-0.000$ (ZN B3-4, B2-5); ADD VIEW TO CONTROL FWD BEND ORIENTATION (ZN D-1-4/-5/-6/-7); UPDATE FINISH OPTIONS; INSIDE OF TUBE NO LONGER SPRAYED WITH LPS-3. REASON: PAR13-276 AND NCR13-2757	MB	13.07.11
F	INCORPORATE DSI 9413; QTY (3) D3537-1 WAS QTY (5) (ZN C8-1); D3791-1/-3 REPLACES D3535-13/-35 (ZN C8-1); D3794-1/-3 REPLACES D3536-13/-35 (ZN B8-1); ADD D3791-1 (ZN C8-1); WEARSHOE HOLES UNDER FWD/AFT SADDLE REMOVED (8 PL); WEARSHOE HARDWARE QTY UPDATED (ZN B8-1); D3488-041/-042 HARDWARE UPDATED (ZN C1-8, 9, 10, 11); ADD NOTE 12 AND 13 (ZN A6-1); REASON: REF. NCR 08-043	PH	08.07.16
E	CHANGE TO STAINLESS STEEL WEARPLATES; ADD RUBBER GASKETS; CHANGE INSERTS; ADD D3631-1; REMOVE QTY (38) NAS1515H3L; REMOVE QTY (10) NAS1515H8L; REMOVE D2741; QTY (2) AN960C816; REMOVE QTY (2) MS21083C8	CB	07.05.17
D	ADD HOLES AND SPACERS FOR APICAL FLOATS; INCORPORATE DEO 9133/9157	PH	06.01.05
C	ADD D2750-3/D2750-4; INCORPORATE D2738 AND D2740	CP	98.11.18
B	CHANGE MS24684-S293 TO AN8-16A	CP	98.09.01
A	NEW ISSUE	DS	98.04.16
REV.	DESCRIPTION	BY	DATE
DESIGN	MM	DART AEROSPACE USA, INC.	
DRAWN	ZF	EUGENE, OR	
CHECKED	MW	DRAWING NO.	REV. H
MFG. APPR.	DD	D2750	SHEET 1 OF 16
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	350 SKIDTUBE ASSEMBLY	NTS
DATE	18.03.05	COPYRIGHT © 1998 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

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2018 OCT 19
32118-850

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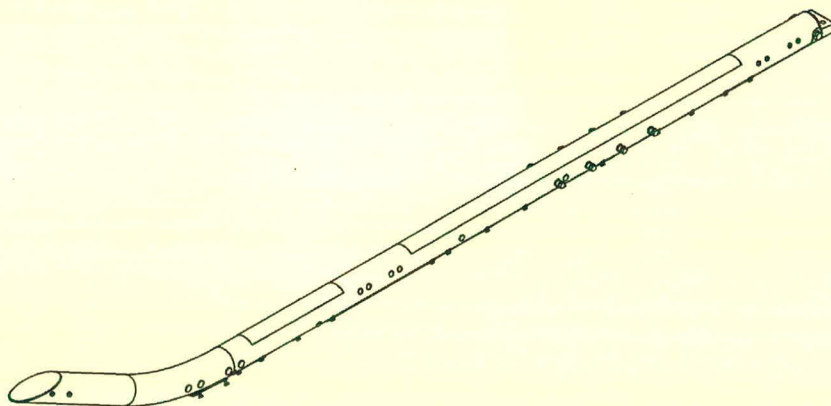
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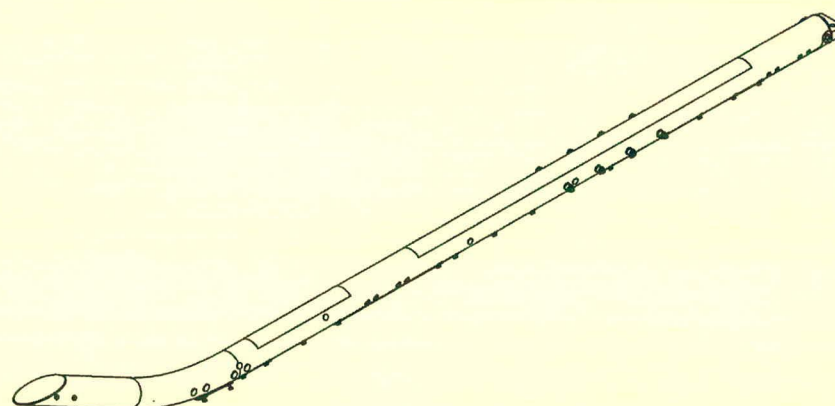
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D2750-041 350 SKIDTUBE ASSEMBLY, LH



D2750-042 350 SKIDTUBE ASSEMBLY, RH

RELEASED

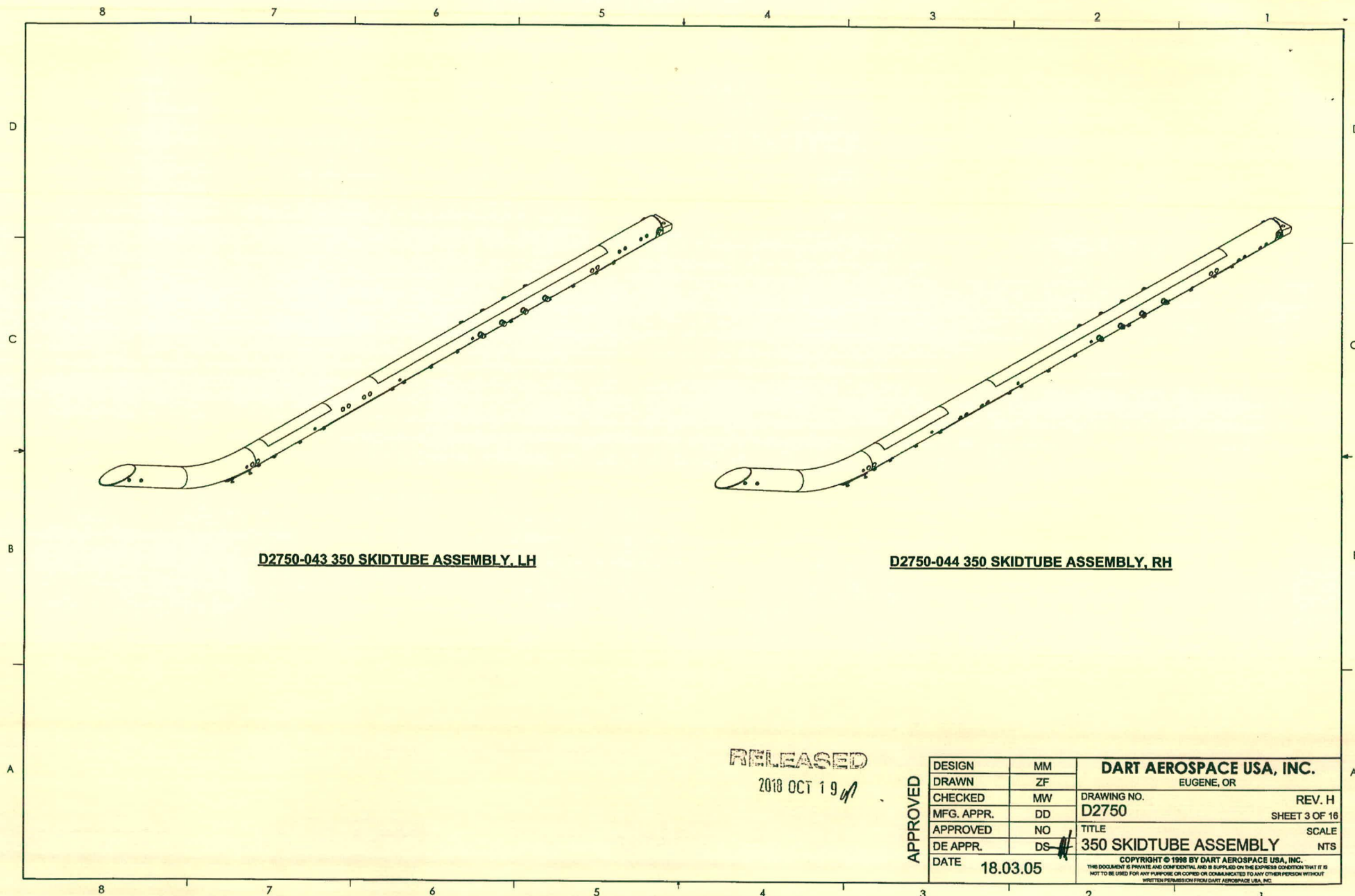
2018 OCT 19
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DESIGN	MM	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	ZF		
CHECKED	MW	DRAWING NO. D2750	REV. H SHEET 2 OF 16
MFG. APPR.	DD	TITLE	SCALE
APPROVED	NO	350 SKIDTUBE ASSEMBLY	
DE APPR.	DS		
DATE	18.03.05	NTS	

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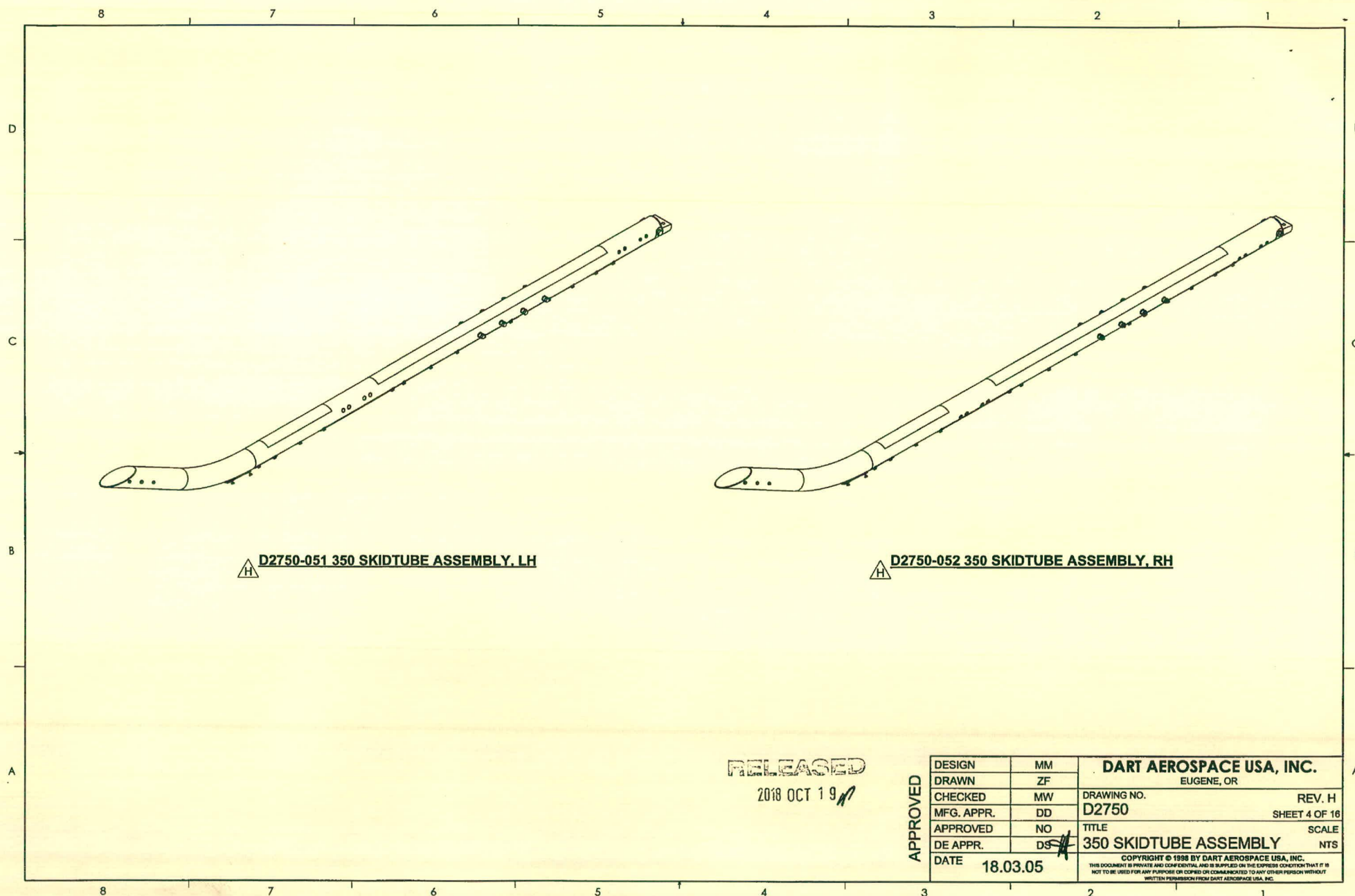
D2750-043 350 SKIDTUBE ASSEMBLY, LH

D2750-044 350 SKIDTUBE ASSEMBLY, RH

RELEASED
2018 OCT 19

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CHECKED	MW	DRAWING NO.	REV. H
MFG. APPR.	DD	D2750	SHEET 3 OF 16
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	350 SKIDTUBE ASSEMBLY	NTS
DATE	18.03.05	COPYRIGHT © 1998 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



D2750-051 350 SKIDTUBE ASSEMBLY, LH

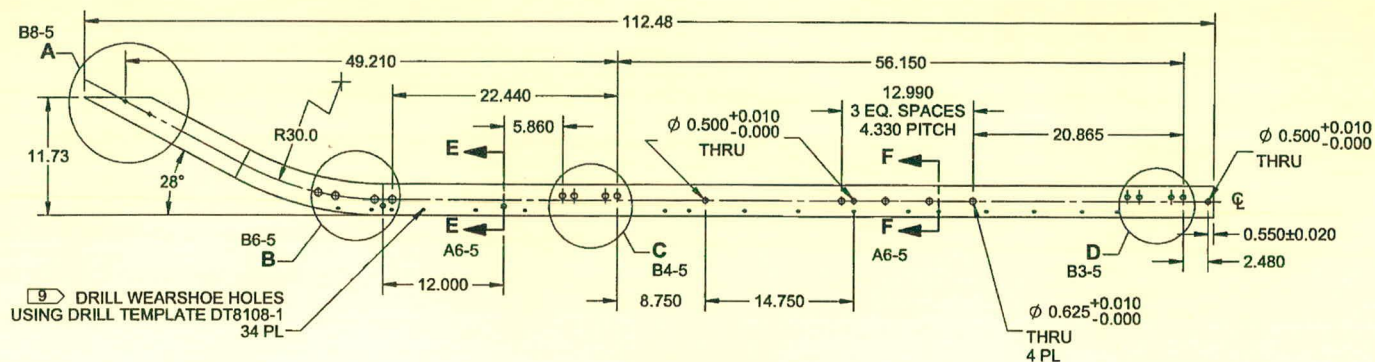
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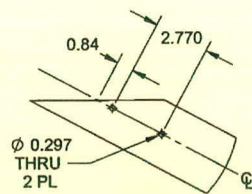
2018 OCT 19

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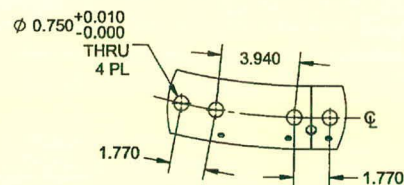
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CHECKED	MW	DRAWING NO.	REV. H
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APPROVED	NO	TITLE	SCALE
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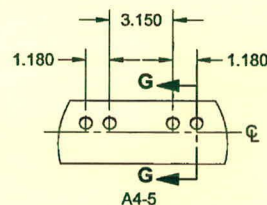
D2750-1 LH SKIDTUBE



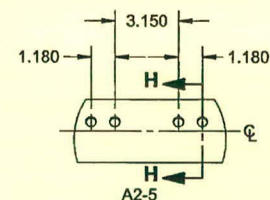
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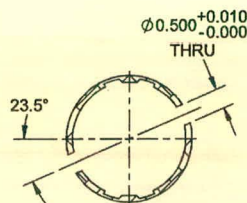
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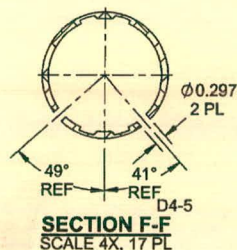
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SCALE 2X



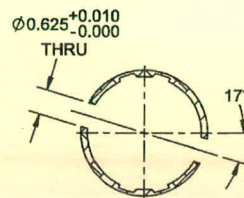
DETAIL D
SCALE 2X



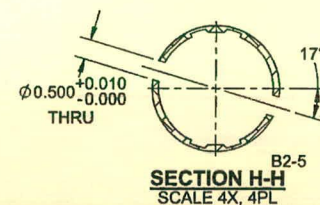
SECTION E-E
SCALE 4X, 2 PL



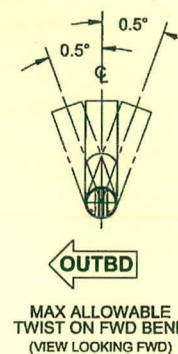
SECTION F-F
SCALE 4X, 17 PL



SECTION G-G
SCALE 4X, 4 PL



SECTION H-H
SCALE 4X, 4 PL



MAX ALLOWABLE
TWIST ON FWD BEND
(VIEW LOOKING FWD)

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2018 OCT 19

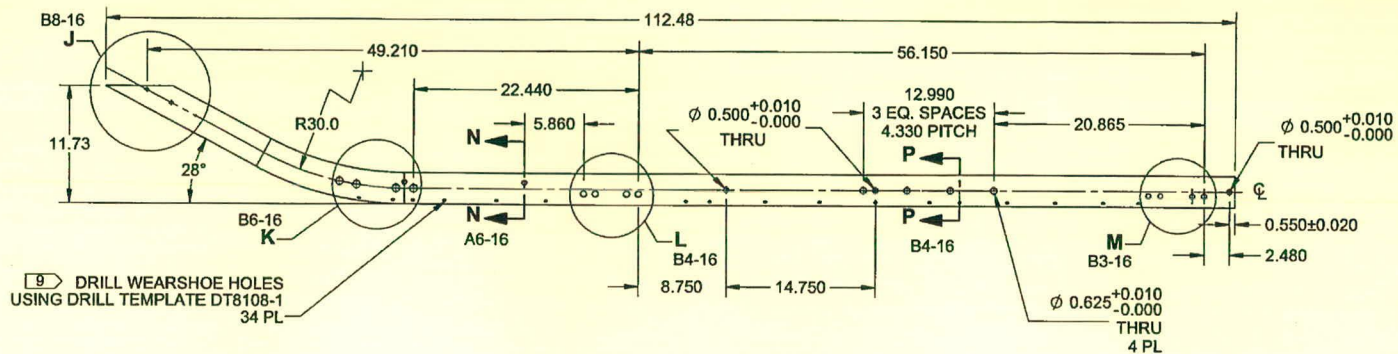
APPROVED

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MFG. APPR.	DD
APPROVED	NO
DE APPR.	DS
DATE	18.03.05

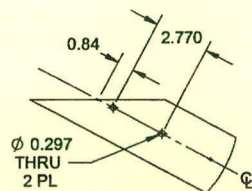
DART AEROSPACE USA, INC.
EUGENE, OR

DRAWING NO. **D2750** REV. H
SHEET 5 OF 16
TITLE **350 SKIDTUBE ASSEMBLY** SCALE NTS

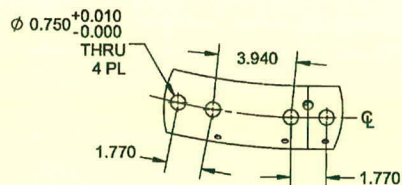
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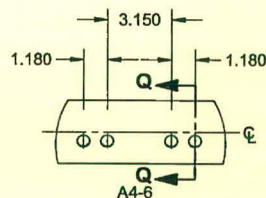
D2750-2 RH SKIDTUBE



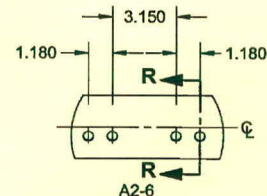
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SCALE 2X



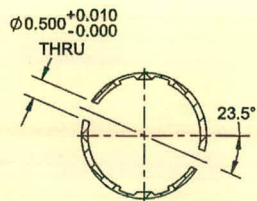
DETAIL K
SCALE 2X



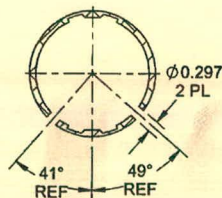
DETAIL L
SCALE 2X



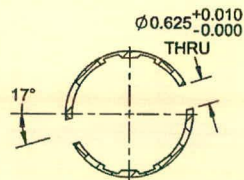
DETAIL M
SCALE 2X



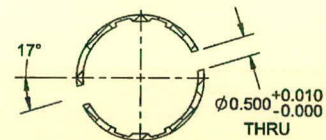
SECTION N-N
SCALE 4X, 2 PL



SECTION P-P
SCALE 4X, 17 PL



SECTION Q-Q
SCALE 4X, 4 PL



SECTION R-R
SCALE 4X, 4 PL

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2018 OCT 19

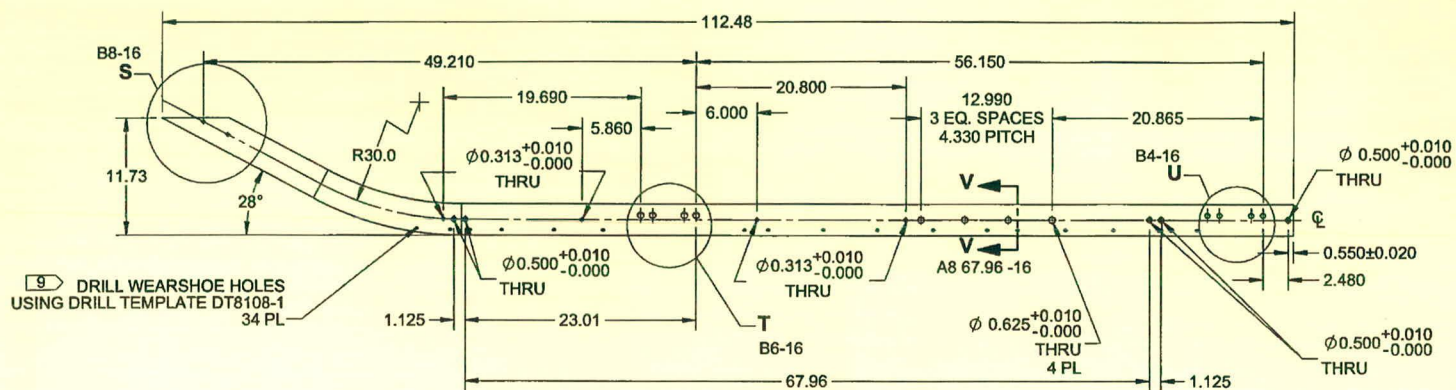
APPROVED

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MFG. APPR.	DD
APPROVED	NO
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DATE	18.03.05

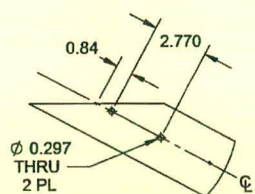
DART AEROSPACE USA, INC.
EUGENE, OR

DRAWING NO.	REV. H
D2750	SHEET 6 OF 16
TITLE	SCALE
350 SKIDTUBE ASSEMBLY	NTS

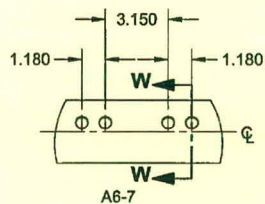
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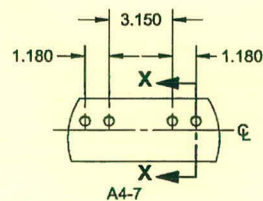
D2750-3 LH SKIDTUBE



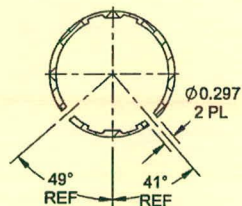
D7-7
DETAIL S
SCALE 2X



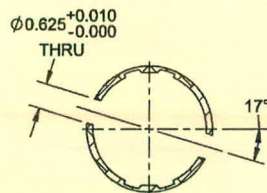
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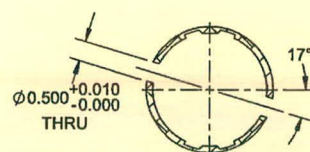
D3-7
DETAIL U
SCALE 2X



D4-7
SECTION V-V
SCALE 4X, 17 PL



B6-7
SECTION W-W
SCALE 4X, 4 PL

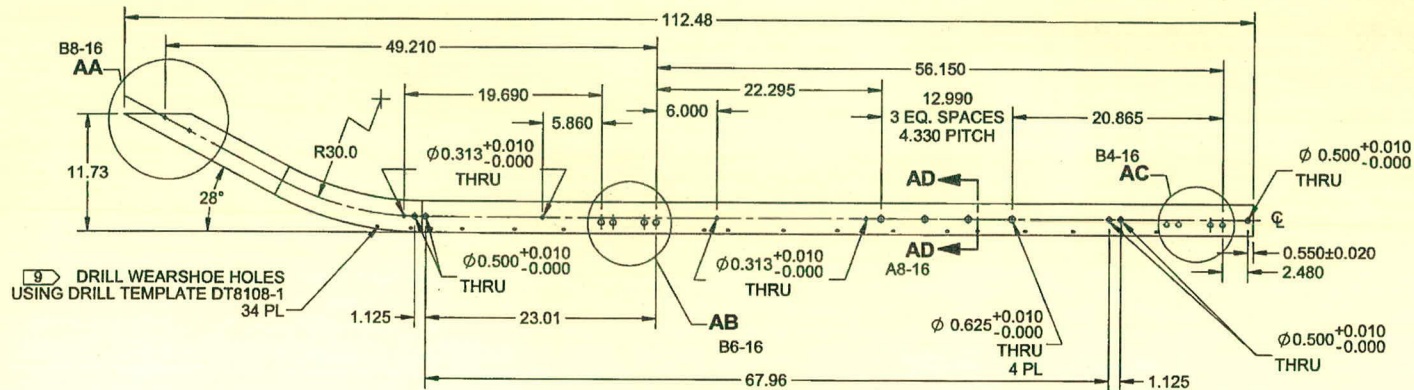


B4-7
SECTION X-X
SCALE 4X, 4 PL

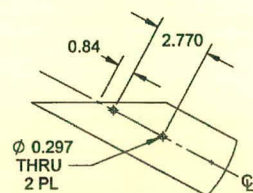
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2013 OCT 19

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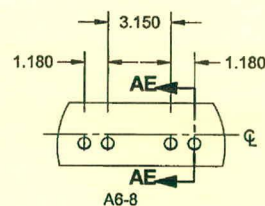
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DRAWN	ZF	EUGENE, OR	
CHECKED	MW	DRAWING NO.	REV. H
MFG. APPR.	DD	D2750	SHEET 7 OF 16
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	350 SKIDTUBE ASSEMBLY	NTS
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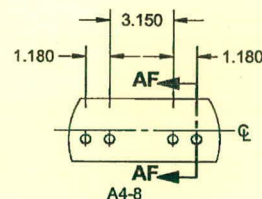
D2750-4 RH SKIDTUBE



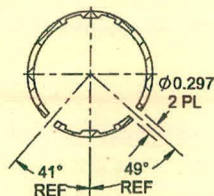
DETAIL AA
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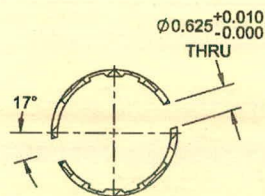
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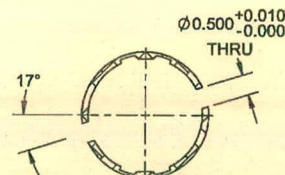
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SECTION AD-AD
SCALE 4X, 17 PL



SECTION AE-AE
SCALE 4X, 4 PL

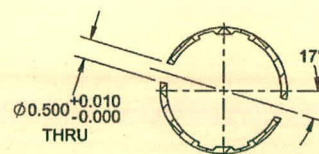
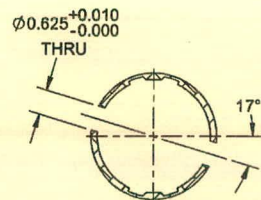
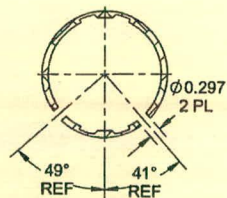
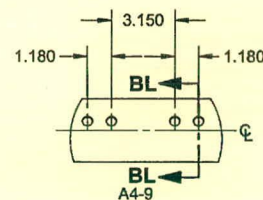
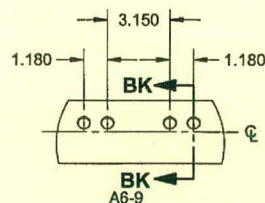
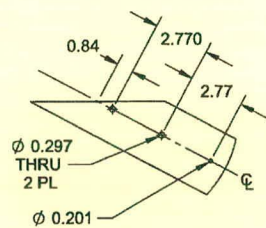
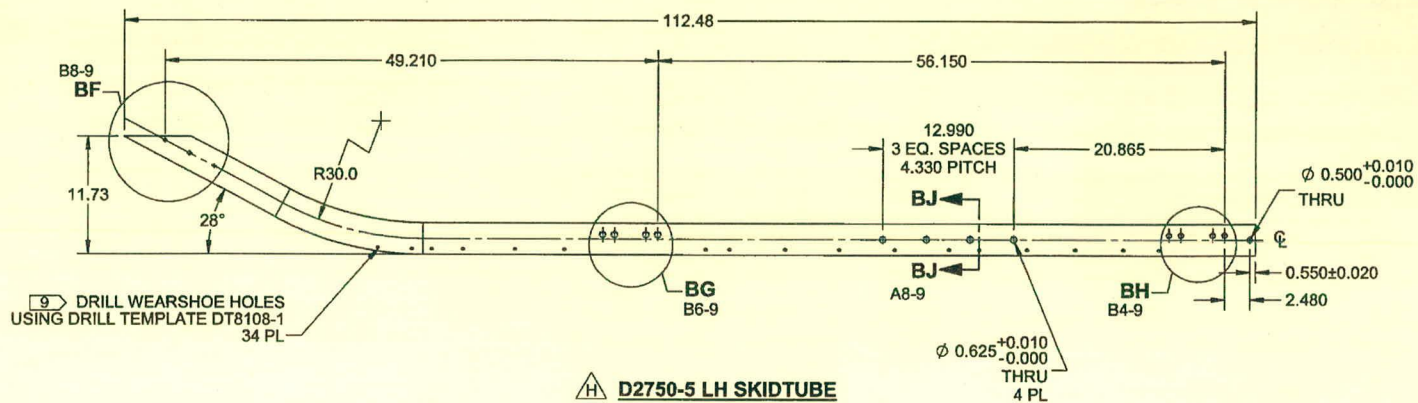


SECTION AF-AF
SCALE 4X, 4 PL

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2018 OCT 19

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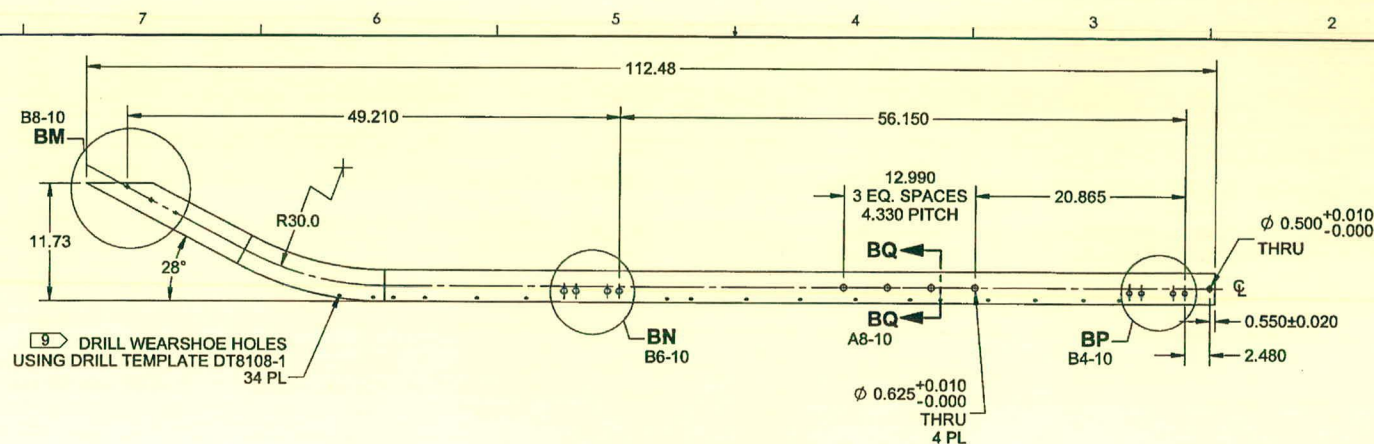
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DRAWN	ZF	EUGENE, OR	
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MFG. APPR.	DD	D2750	SHEET 8 OF 18
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	350 SKIDTUBE ASSEMBLY	NTS
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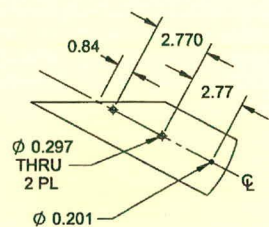
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2019 OCT 19

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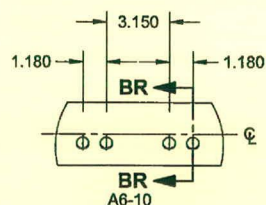
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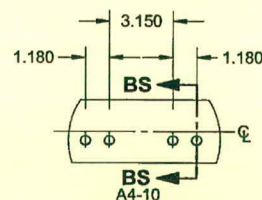
D2750-6 RH SKIDTUBE



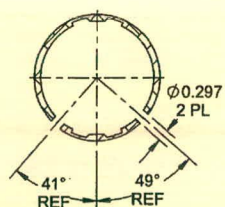
DETAIL BM
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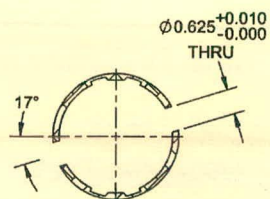
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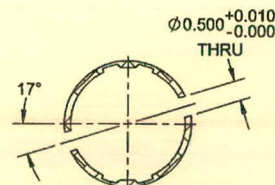
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SECTION BQ-BQ
SCALE 4X, 17 PL



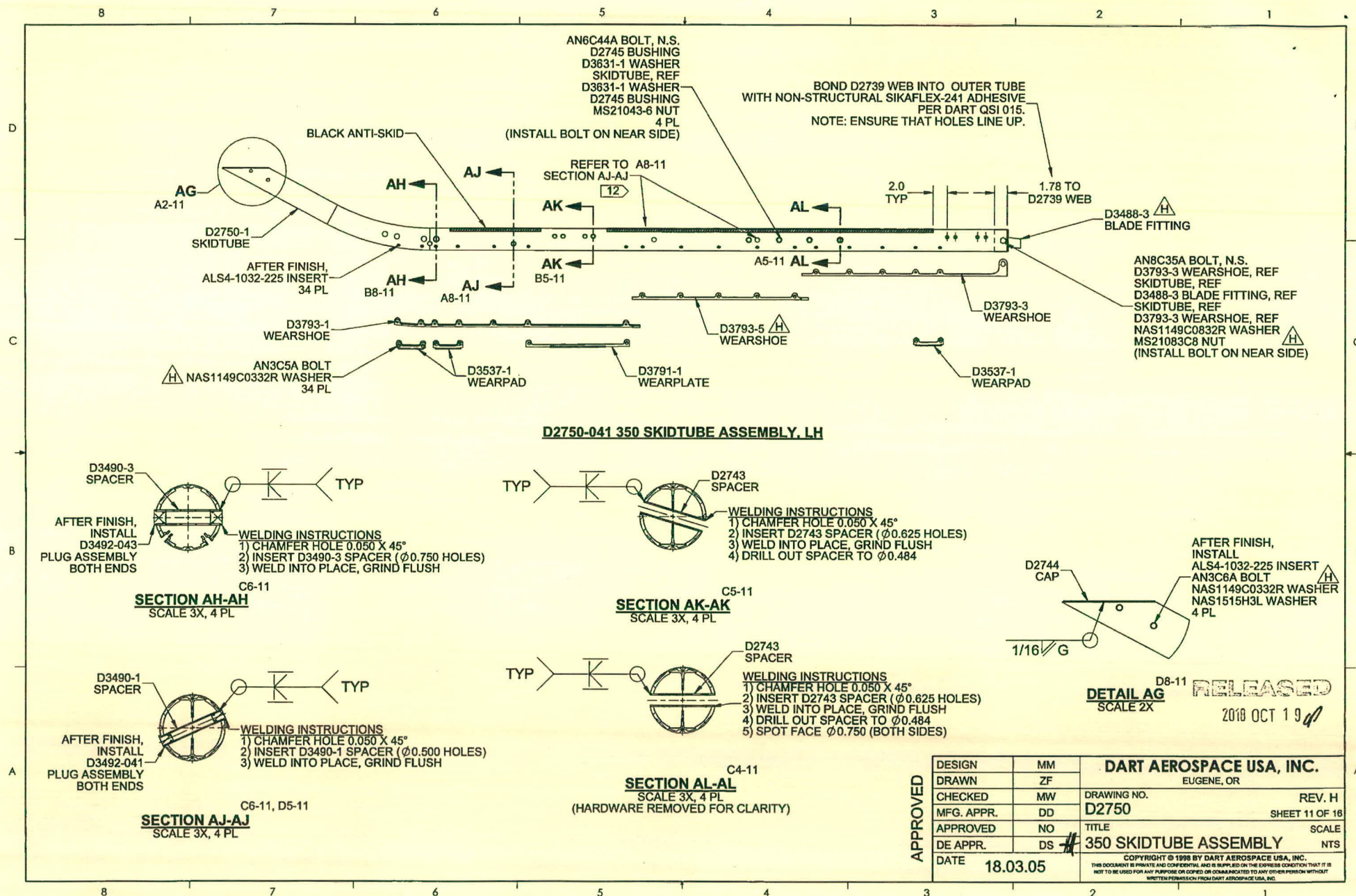
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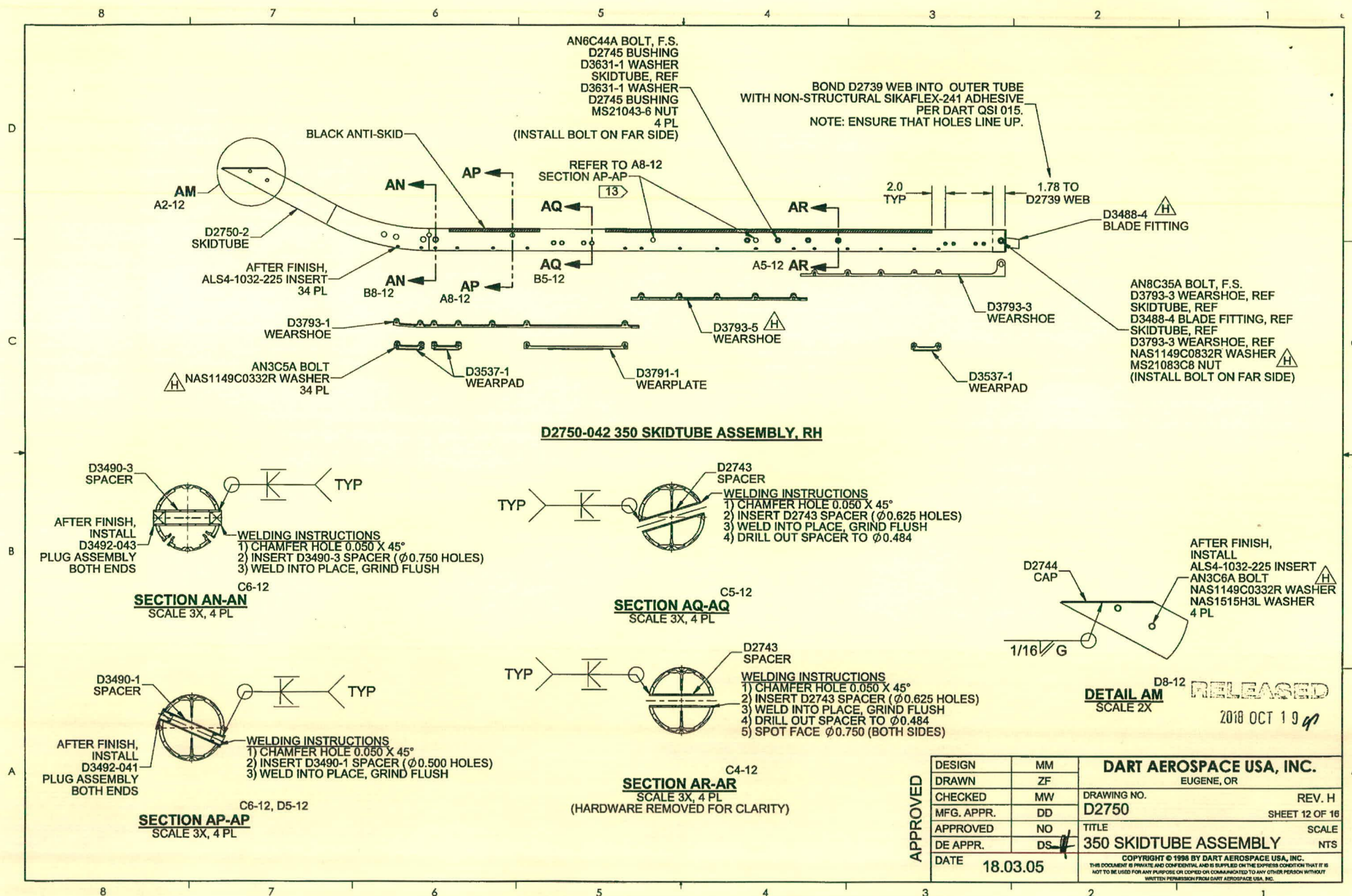
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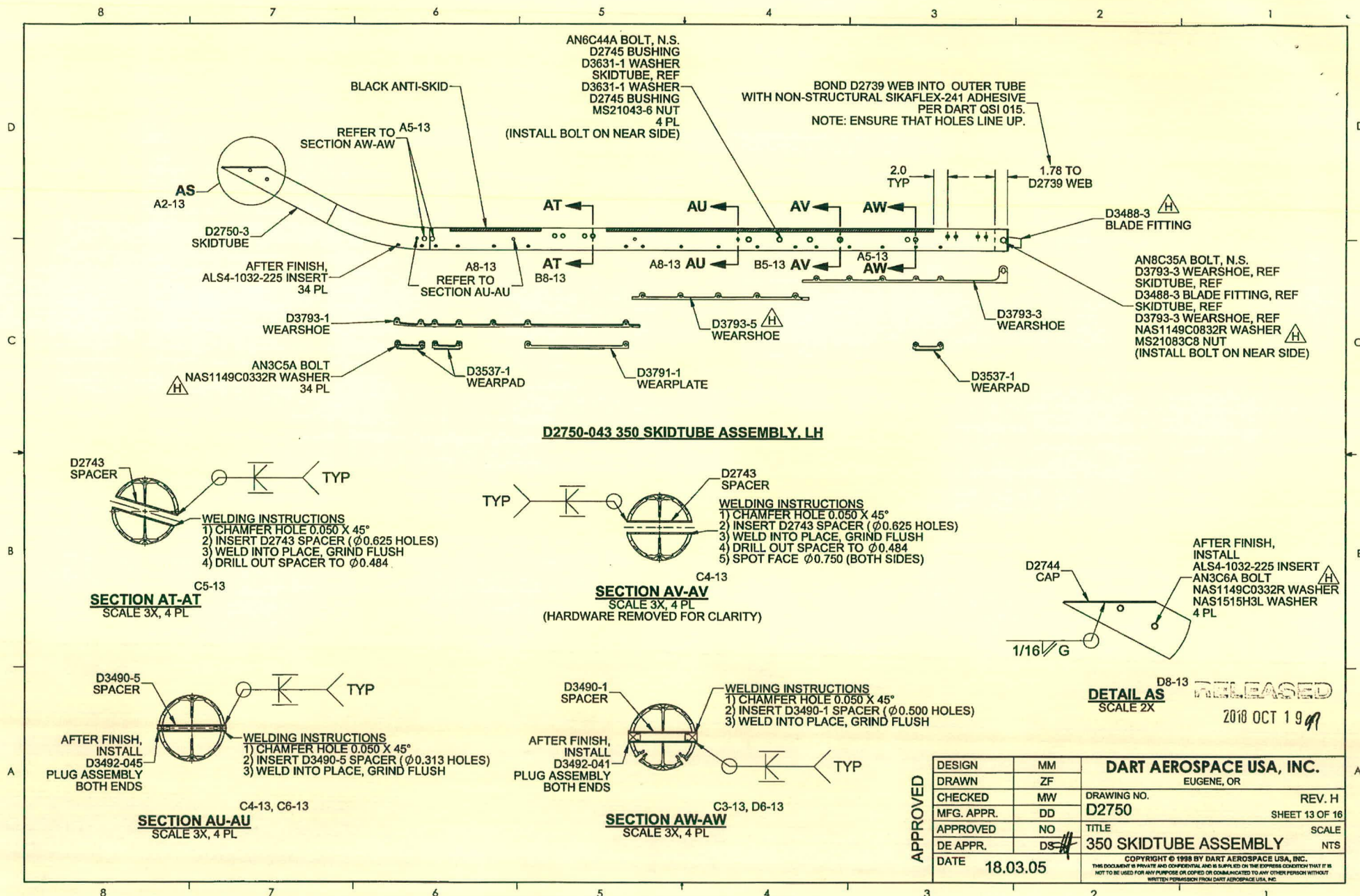
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2019 OCT 19

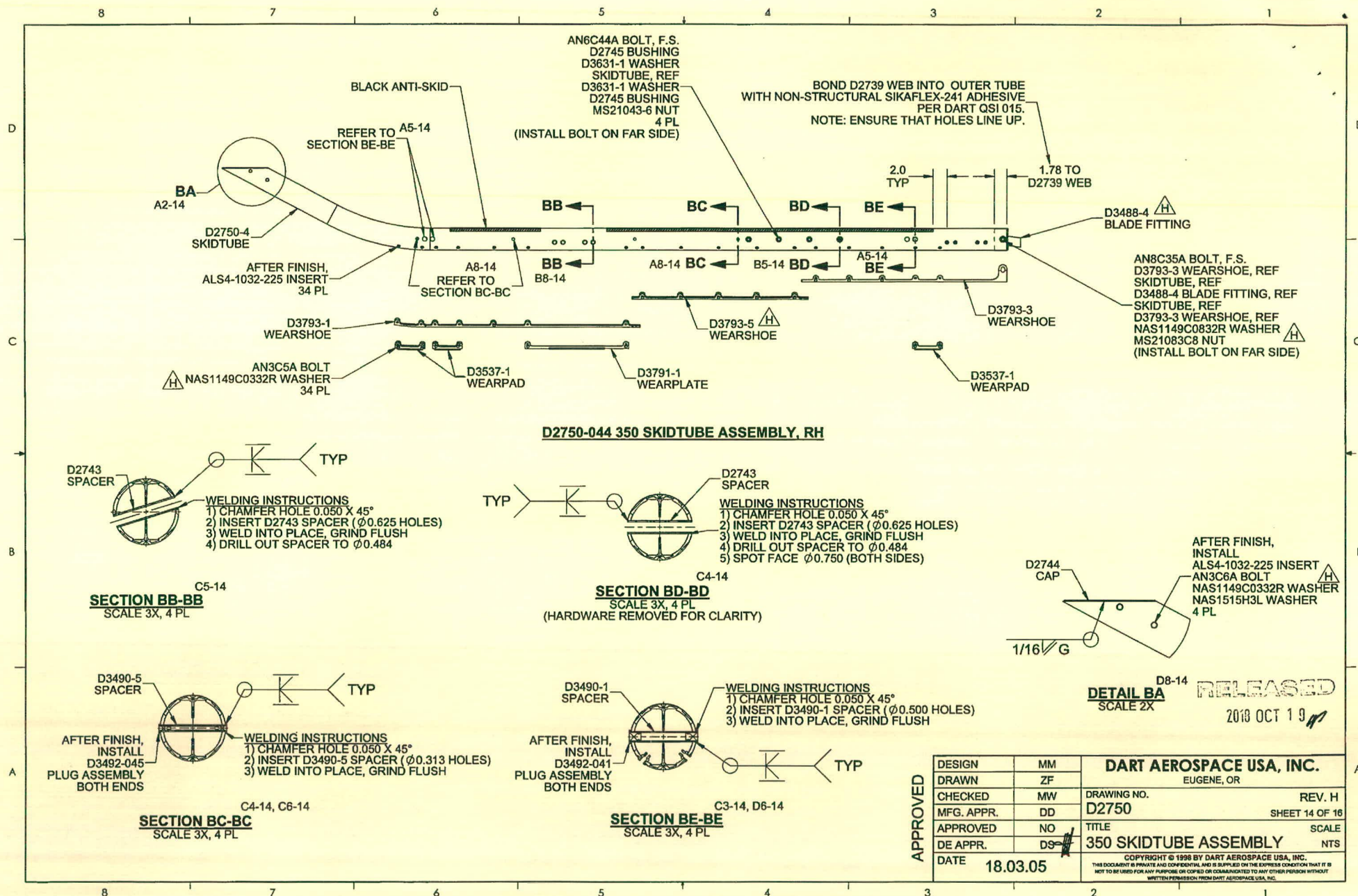
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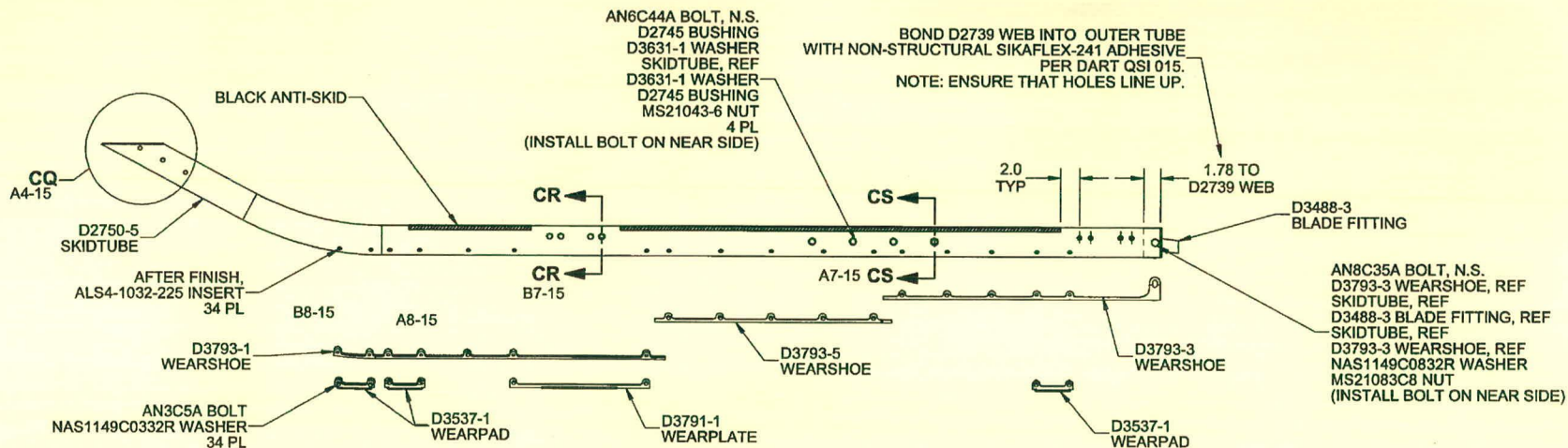
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C

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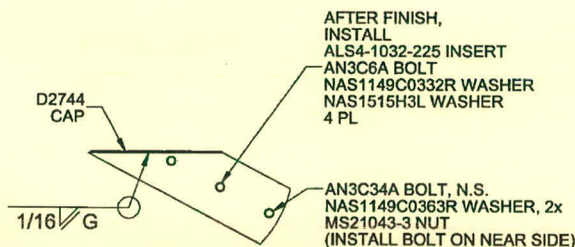
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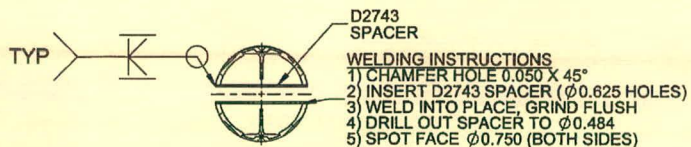
D2750-051 350 SKIDTUBE ASSEMBLY, LH



SECTION CR-CR SCALE 3X, 4 PL



DETAIL CQ SCALE 2X



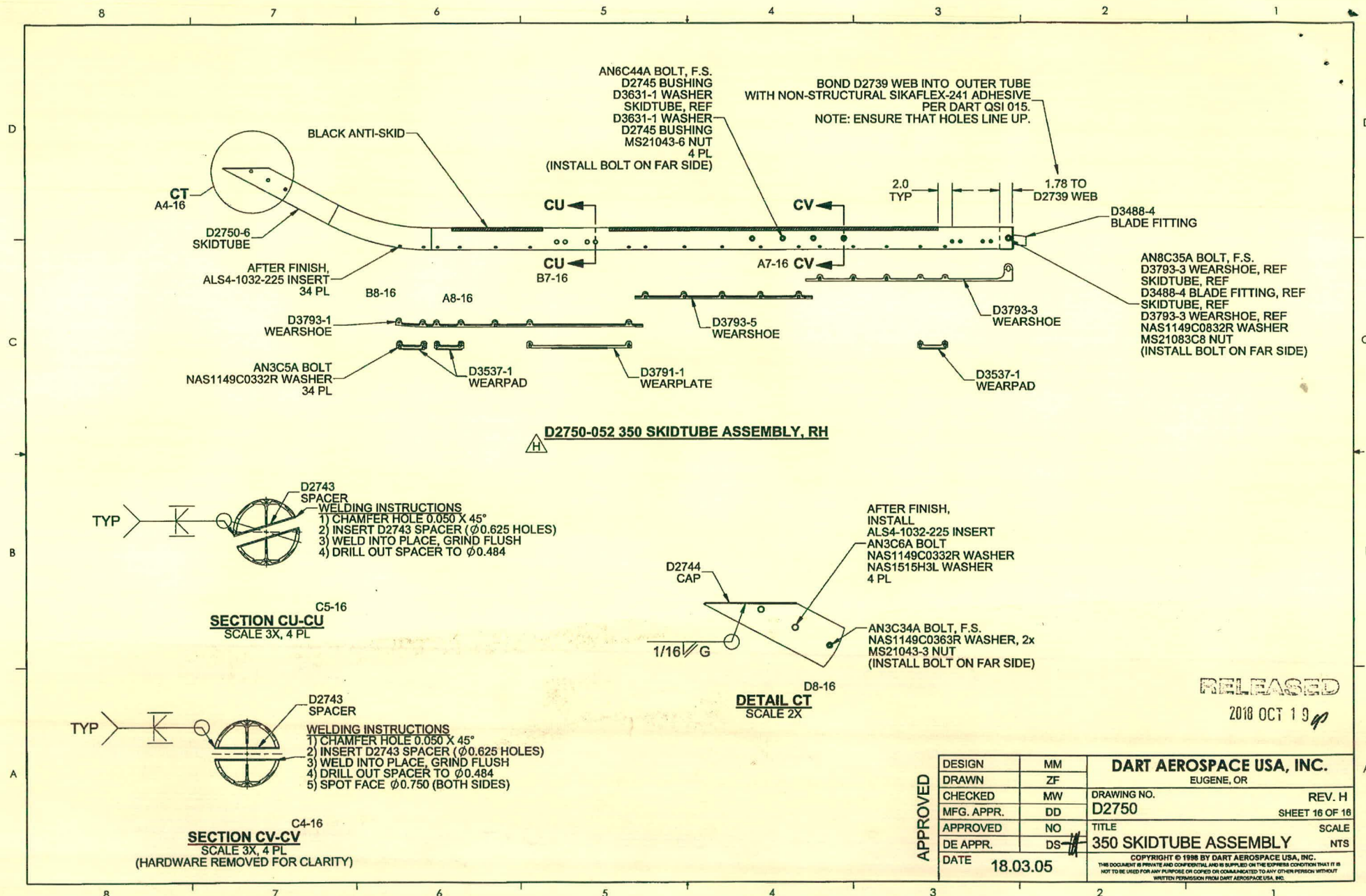
SECTION CS-CS SCALE 3X, 4 PL (HARDWARE REMOVED FOR CLARITY)

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2018 OCT 19 42

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MFG. APPR.	DD	D2750	SHEET 15 OF 1
APPROVED	NO	TITLE	SCALE
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8 7 6 5 4 3 2 1



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APPROVED	NO	TITLE	SCALE
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041604**

Supplier: ATE003-VC
Atelier Debosselage
358 Principale
Calumet
QC
J0V 1B0 Canada
Phone: 819 242 5633

PO No: PO041604
PO Date: 11/6/18
Due Date: 11/9/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185414	D350-636-014	Skidtube RH, Std Wearplates, DART (Apical) Tri-Bag/Air Cruisers Float Comp. : TC STC SH99-7 Issue 2, FAA STC SR00646SE 15/10/28, EASA STC EASA.10033942 11/02/21, BRAZIL 2009S05-01 09/05/08 1- PRIME AS PER DWG AND QSI 005 4.2	Firmed	-	11/9/18	1 pcs	0 pcs	1 pcs	\$225.00/pcs	\$225.00
2	184226	D350-636-011	1- PRIME AS PER DWG AND QSI 005 4.2 PRIMER PRC DESOTO 515X349 BATCH: _____ 2- PAINT WHITE AS PER DWG AND QSI 005 4.2 PAINT BATCH: _____ Skidtube LH, Std Wearplates, DART (Apical) Cylindrical/Aerazur Float Comp. : TC STC SH99-7 Issue 2, FAA STC SR00646SE 15/10/28, EASA STC EASA.10033942 11/02/21, BRAZIL 2009S05-01 09/05/08	Firmed	-	11/9/18	1 pcs	0 pcs	1 pcs	\$225.00/pcs	\$225.00
184227				Firmed	-	11/9/18	1 pcs	0 pcs	1 pcs	\$225.00/pcs	\$225.00
180086				Firmed	-	11/9/18	1 pcs	0 pcs	1 pcs	\$225.00/pcs	\$225.00
Sub Total:							3	0	3		\$675.00



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041604**

Items										
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD) Extended Price
Grand Total:										\$900.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/6/18 8:25 AM dart.tsimiklis.chrisoula

Change Record

PAGE 1 OF 1

Part Number: D350-636-013/-014

Description: SKIDTUBE LH/RH, FLOAT COMPATIBLE

[illegible]

